



#1 Selling Tractor in the World5-year Powertrain Warranty

• 97% Customer Satisfaction Rating

• 98% Customer Loyalty Rating





DEMING PRIZE 2003



PAN QUALITY MEDAL 2007



ECONOMY - 25 Series

The Mahindra 25 series tractors are rugged and hard-working 2WD and 4WD (4025 only) utility tractors designed for light- to medium-duty applications. These practical, no-nonsense models are available from 40 to 65 HP and with a wide range of available implements that provides you with everything you need to get your work done.

Key Features:

- Fuel efficient, low RPM 3 & 4 cylinder engines
- Larger tires for better traction and stability
- Heavy operating weight for built in safety
- Best-in-class loader and 3-point lift capacities

Ideal For:

- Speciality / Hobby Farming
- Material Handling

- Heavy-gauge steel fenders and hood
- Hydrostatic power steering
- Live 540 rpm PTO
- STANDARD rear work light
- STANDARD rubber floor mat
- STANDARD 5-year limited warranty -Industry's Best
- Grounds Maintenance / Municipal
- Rural Lifestyle





Engine - left side view

- Tackle the toughest jobs with the 25 Series rugged diesel engine
- One piece hood easy access for maintenance



Rugged design

- All metal hood and fenders
- Protects from brush and obstacles
- Heavy-duty styling



Platform

- Conveniently placed controlsThick rubber floor mat provides
- ergonomic working area
- Easy access platform even with loader



Dash panel

- Dependable 2 stage clutch
- Easy to read gauges provide all the info you need at a glance
- Easy to grip, comfortable levers and handles

SUPERIOR PERFORMANCE. GREATER VALUE.

- Superior lift capacity = Lift heavier loads
- 5 year warranty = Peace of mind
- Professional grade construction = Bigger, thicker, more solid components
- Heavier, sturdier chassis = Greater traction, stability & safety





AVAILABLE IMPLEMENTS

Mahindra Rise.

Mahindra offers a huge selection of implements to help you accomplish whatever task you wish to tackle and provide a complete Mahindra experience.

- Wide array of implements (186 variations)
- Competitive financing terms
- Standard-, Medium-, and Heavy-Duty implements to meet your needs
- Implements feature rugged construction with heavy-duty components
- 5 year gearbox limited warranty
- SNOW BLOWERS and SNOW REMOVAL equipment to meet cold-weather needs
- BEST VALUE in the market today















TRACTOR ATTACHMENTS

TRACTOR	4025 2WD	4025 4WD	4525 2WD	5525 2WD	6525 2WD	
LOADER	ML333	ML334	ML333	ML253		
Maximum Lift Height		116.6"		122	2"	
Clearance with Attachment Dumped	90.6"	88.4"	90.6"	98.5"		
Reach at Maximum Height	21.3"	27.7"	21.3"	28.	5"	
Maximum Dump Angle	34°	36°	34°	39	•	
Attachment Rollback Angle	41°	39°	41°	24	0	
Digging Depth Below Grade	3.8"	3.7"	3.8"	6.5		
Lift Capacity to Full Height @ Pivot Pins	2866			3250		
Breakout Force @ Pivot Pins	4978			5300		
Rated Flow (Tractor System)	8.29 gpm			10.5 gpm		
Attachment Width	60"	72"	60"	72	11	
Attachment Rated Capacity	12.36 cu. ft.	13.42 cu. ft.	12.36 cu. ft.	16.3 cu. ft.		
Cycle Times @ rpm	2500			2300		
Raise Boom (seconds)	6.2			7.0		
Lower Boom (seconds)	4			5.5		
Dump Attachment (seconds)	2.7			4.5		
Retract Attachment (seconds)	2.7			3.0		
Transport Weight (lbs.)	1854	2008	1854	1350		
BACKHOE MODEL			ANBH86			
TRANSPORT						
Transport Height	N/A	89"		N/A		
Transport Overhang	N/A	51"		N/A		
Transport Weight (lbs.)	N/A	1389	N/A			
OPERATIONAL						
Maximum Digging Depth	N/A	101"	N/A			
Digging Depth (2 Ft.) Flat Bottom	N/A	100.6"	N/A			
Overall Operating Height - Fully Raised	N/A	120.8"	N/A			
Loading Height (bucket @ 60°)	N/A	89"	N/A			
Loading Reach (bucket @ 60°)	N/A	62.9		N/A		
Reach From Swing Post	N/A	134"	N/A			
Bucket Rotation	N/A	155°		N/A		
Swing Arc	N/A	180°		N/A		
Stabilizer Spread Operating Position	N/A	89"	N/A			
Stabilizer Down Below Grade	N/A	3.6"	N/A			
System Relief Valve Setting (psi)	N/A	2350		N/A		
Digging Force - Bucket (lbs.)	N/A	3670		N/A		
Digging Force - Dipper (Ibs.)	N/A	2310		N/A		

Optional Attachments

including, but not limited to -• Bucket

• Bale spear • Pallet fork







Mahindra Rise.

TRACTOR SPECIFICATIONS

TRACTOR	4025 2WD	4025 4WD	4525 2WD	5525 2WD	6525 2WD		
ENGINE							
Туре	Four s	Four stroke, direct injection water-cooled, diesel			Four stroke, direct injection, turbo-charged and intercooled, diese		
Cylinders		4			3		
Engine HP (kW) @ rpm	41 (30.5	41 (30.5) @ 2300 46 (34.3) @ 2300		55 (40.3) @ 2100	62 (46.2) @ 2100		
Compression Ratio		19.5:1		17.2:1			
Displacement cubic inch ³ (cc)	167 (2732)		152.4 (2497)				
Fuel Tank Capacity	14.55 gallons			14.8 gallons			
ELECTRICAL							
Battery Capacity			12 volt, 96 amp hours				
Alternator	12 volt, 36 amps						
CLUTCH							
Гуре		Dual			Dual dry with ceremetallic lining		
RANSMISSION							
Гуре		Sliding mesh		Partial constant mesh	Full constant mesh		
Number of Gears / Speeds	8F / 2R				1		
Nax Speed Forward / Reverse mph (kmph)	14.3 (23.1) / 6.0 (9.6)	17.6 (28.3) / 7.5 (12.1)	15.2 (24.4) / 6.3 (10.2)	18.3 (29.3) / 7.7 (12.3)	19.8 (31.8) / 10.6 (17.1)		
STEERING							
Гуре		Hydrostatic Power					
Pump Output (gallons per minute)		5		4.8			
BRAKES							
Гуре			Fully enclosed dry disc				
HYDRAULIC SYSTEM							
Гуре	Open center, full-live hydraulic with position and draft controls						
Pump Output (gallons per minute)	8.29 10.5						
3-Point Linkage		Category 1 and 2 adjustable, with telescopic stabilizers					
.ift Capacity (Ibs.)	3527	3527 3525		3527			
Rear Auxiliary Remote Valves		1 spool optional		1 or 2 spool optional			
ото							
Гуре	Live						
PTO RPM (engine rpm)		540 @ 2058		540 @ 2059			
PTO HP (kW)	31 (31 (23.1)		45 (33.6)	52 (38.8)		
DPERATING WEIGHT							
fotal (lbs.)	4389	4950	4425	4836	4928		
	1000						
DIMENSIONS with Ag Tires	1000						
	115.3 (2928)	129 (3276)	116.3 (2954)	119.0	(3022)		
Overall Length Inches (mm)		129 (3276) 82 (2082)	116.3 (2954) 70 (1778)	119.0 78.0 (1981)	(3022) 78.0 (1981)		
Overall Length Inches (mm) Overall Width Inches (mm)	115.3 (2928)						
Dverall Length Inches (mm) Dverall Width Inches (mm) Dverall Height Inches (mm)	115.3 (2928) 69.4 (1762)	82 (2082)	70 (1778)	78.0 (1981)	78.0 (1981)		
Dverall Length Inches (mm) Dverall Width Inches (mm) Dverall Height Inches (mm) Turning Radius Minimum Feet (meters)	115.3 (2928) 69.4 (1762) 88.0 (2235)	82 (2082) 93.7 (2380)	70 (1778)	78.0 (1981) 94.0 (2388)	78.0 (1981)		
DIMENSIONS with Ag Tires Overall Length Inches (mm) Overall Width Inches (mm) Overall Height Inches (mm) Turning Radius Minimum Feet (meters) TIRES Sizes and Options Ag (Front / Rear)	115.3 (2928) 69.4 (1762) 88.0 (2235)	82 (2082) 93.7 (2380)	70 (1778)	78.0 (1981) 94.0 (2388)	78.0 (1981)		

Specifications and design subject to change without notice.